ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date:	07.08.03	Job No.:	00056	ADR Yes/No:	Y	ADR Date:	07.08.02	ECN#:	1012
Product No.:	D350-748			Created By:	W//	Approved By:			1012
Product Name:	350 REPLACEMEN	T CROSSTUBES		Checked By:	u/	General Manag	er Approval:		

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	IL		Customer Technical Support	X	Dstow	1/20 07.08.22
Production Engineering Coord				Marketing			,
Director Quality Assurance							
Customer Order Processing							

Reason	for	Change:
11603011		

REVISE IIN TO INCLUDE NOTES AND PARTS REQUIRED FOR CONVERTING LOW TO HIGH GEAR SO THAT CUSTOMERS ARE NOT MISLEAD

Documents Affected:	 	 	
IIN-D350-748 REV. B			

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Х	DC		07.08.03 RA
	Update Blue/Pink/DSI Folder and Electronic Files	Х	KJ	IIN-D350-748 REV. B	07.08.0341_
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N/A			0
4	Update Grey Project Binder	Х	KJ	DESIGN REVIEW AND IIN	07.08.03
	Move Electronic Files	Х	KJ	IIN-D350-748 REV. B	01.08.03 \$
6	Update Master Document List (MDL) Rev. D	Х	KJ		07.08.03 \$
	Update Document Record (DR) Rev. E	X	KJ		07.08.03 40
8	Create/Update Change Record Form	N/A			
9	Create/Update PPP's	N/A			
10	Update Controlled PDF Files	N/A			
11	Notify TC/FAA of Change	N/A			
12	Update QSI 021 and/or STC Approval List	N/A			
13	Update Product Development Summary	N/A			
14	Update Accpac Database	N/A		' i i i i i i i i i i i i i i i i i i i	
15	Update Access (ARC) Database	N/A			
	Update/Verify ARC	N/A			
17	Update Paperwork Kits in Production	X		IIN-D350-748 REV. B	07.08.22
18	Update Qpulse/Laminated Dwgs	N/A			
19	Update Product Compatability Matrix	N/A			<u></u>
20	Create Eurocopter Form (FEE)	N/A			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	N/A			
23	Update FAI Sheets	N/A			
24	Create/Update CNC Programs	N/A			
25	Create/Update Tooling	N/A			
	Red Tag Stock (Specify)	N/A			
27	Rework/Scrap Current Production and/or Stock	N/A	4		
28	Update Paperwork Kits in Stock	Υ	WEB	IIN-D350-748 REV. B	1 to EB 07.08
29	Create/Update MPP	N/A	,		
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Υ	Dstow	NOTIFY AS REQUIRED	19-1709.03
32	Notify Eurocopter France	N/A			
33					

Description / Action:	*	
UPDATE PAPERWORK TO INCLUDE IIN-D350-748 REV. B	NOTE: ICA-D350-748 UNAFFECTED	20000
748-101 -> 2 in STOCK, 18 in Pros (B 29	3770-72,29756,59,31015,31401-06,	32153-57 JA 1501
-141- 4 × PASO (533465)		. '
UPDATE PAPERWORK TO INCLUDE IIN-D350-748 REV. B 748-101 → 2 in STOCK, 18 in Prop (B 29 -141 → 4 in STOCK, 10 in Prop (B 2 -201 → 4 in STOCK, 10 in Prop (B 2	9763,31907-10,32158-62)	11_
	/ / / /	2/8/rs
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ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

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Date:	07.08.03	Job No.:	00056	ADR Yes/No:	Υ	ADR Date:	07.08.02	ECN #:	1012	
Product No.:	D350-748			Created By:	BH.	Approved By:		L911 #.	1012	
Product Name:	350 REPLACEMEN	T CROSSTUBES		Checked By:	U/	General Manag	er Approval:	. *		

Distribution	Regd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	Ц		Customer Technical Support	Х	Dstow	
Production Engineering Coord	,			Marketing			
Director Quality Assurance							
Customer Order Processing							

Director Quality Assurance		П			
Customer Order Processing		П			
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REVISE IIN TO INCLUDE NOTES AND PARTS REQUIRED FOR CONVERTING LOW TO HIGH GEAR SO THAT CUSTOMERS ARE NOT MISLEAD

Reason for Change:

Documents Affected:	
IIN-D350-748 REV. B	

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Х	DC		07.08.03 RA
2	Update Blue/Pink/DSI Folder and Electronic Files	Х	KJ	IIN-D350-748 REV. B	
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N/A			
4	Update Grey Project Binder	Х	KJ	DESIGN REVIEW AND IIN	
	Move Electronic Files	Х	KJ	IIN-D350-748 REV. B	
6	Update Master Document List (MDL) Rev. D	X	KJ	·	07.08.03 \$
7	Update Document Record (DR) Rev. E	ιX	KJ	** ** **	07.08.03 45
8	Create/Update Change Record Form	N/A			
9	Create/Update PPP's	N/A			
10	Update Controlled PDF Files	N/A			
	Notify TC/FAA of Change	N/A			
12	Update QSI 021 and/or STC Approval List	N/A			
	Update Product Development Summary	N/A			
14	Update Accpac Database	N/A			
15	Update Access (ARC) Database	N/A			
	Update/Verify ARC	N/A			
17	Update Paperwork Kits in Production	Х		IIN-D350-748 REV. B	
	Update Qpulse/Laminated Dwgs	N/A			
19	Update Product Compatability Matrix	N/A			
20	Create Eurocopter Form (FEE)	N/A			
21					

#	# Production Actions		Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	N/A			
23	Update FAI Sheets	N/A			
24	Create/Update CNC Programs	N/A			
25	Create/Update Tooling	N/A			
26	Red Tag Stock (Specify)	N/A			
27	Rework/Scrap Current Production and/or Stock	N/A			6, ,
28	Update Paperwork Kits in Stock	Y		IIN-D350-748 REV. B	CP 07/08/07
29	Create/Update MPP	N/A			
30					

# Quality Assurance Actions	Reqd	Resp	Notes	Complete
31 Notify Previous Customers	Υ	Dstow	NOTIFY AS REQUIRED	
32 Notify Eurocopter France	N/A			
33				

Description / Action: UPDATE PAPERWORK TO INCLUDE IIN-D350-748 REV. BNOTE: ICA-D350-748 UNAFFECTED 5 3/0/	3,831016
748-101 -> 2 in STOCK, 18 in Pros (B 28770-72, 29756, 59, 31015, 31901-06, -141 -> 4 in STOCK, 10 in Pros (B 29763, 31907-10, 32158-62)	,32163-67)
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ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

								1 9	
Date:	07.08.03	Job No.:	00056	ADR Yes/No:	Υ	ADR Date:	07.08.02	ECN #:	1012
Product No.:	D350-748			Created By:	£#	Approved By:			1012
Product Name:	350 REPLACEMEN	T CROSSTUBES		Checked By:	W/	General Manag	er Approval:		

Distribution	Regd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	LL		Customer Technical Support	Х	Dstow	
Production Engineering Coord	'			Marketing			
Director Quality Assurance							
Customer Order Processing							

Production Engineering Coord	•		Marketing		
Director Quality Assurance					
Customer Order Processing					
*					

REVISE IIN TO INCLUDE NOTES AND PARTS REQUIRED FOR CONVERTING LOW TO HIGH GEAR SO THAT CUSTOMERS ARE NOT MISLEAD Documents Affected: IIN-D350-748 REV. B

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Х	DC		07.08.03 24
2	Update Blue/Pink/DSI Folder and Electronic Files	Х	KJ	IIN-D350-748 REV. B	07.08.0340_
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N/A			
4	Update Grey Project Binder	Х	KJ	DESIGN REVIEW AND IIN	07.08.03
5	Move Electronic Files	Х	KJ	IIN-D350-748 REV. B	07,08.03 4
	Update Master Document List (MDL) Rev , D	Х	KJ		07.08.03 1
7	Update Document Record (DR) Rev. E	Х	KJ		07.08.0345
8	Create/Update Change Record Form	N/A			
9	Create/Update PPP's	N/A			
10	Update Controlled PDF Files	N/A			
	Notify TC/FAA of Change	N/A			
12	Update QSI 021 and/or STC Approval List	N/A			
13	Update Product Development Summary	N/A			
	Update Accpac Database	N/A			
15	Update Access (ARC) Database	N/A		• .	
	Update/Verify ARC	N/A			
17	Update Paperwork Kits in Production	Х		IIN-D350-748 REV. B	07.08.22
18	Update Qpulse/Laminated Dwgs	N/A			
19	Update Product Compatability Matrix	N/A			
20	Create Eurocopter Form (FEE)	N/A			
21					101/

# Production Actions	Regd	Resp	Notes	Complete
22 Create/Update Coss IPP/BOM	N/A		1.	4 1/V
23 Update FAI Sheets	N/A		1900	
24 Create/Update CNC Programs	N/A		, 21'10	
25 Create/Update Tooling	N/A		apli apli	/
26 Red Tag Stock (Specify)	N/A		0 2 10 70	1 200 WO 3H
27 Rework/Scrap Current Production and/or Stock	N/A	,	10 , 20 1	a oruginal
28 Update Paperwork Kits in Stock	Υ	LL/EB	IIN-D350-748 REV. B	1 Kg for EB 07.08
29 Create/Update MPP	N/A	7	χ, ΄	0
30			,	

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Υ	Dstow	NOTIFY AS REQUIRED	
32	Notify Eurocopter France	N/A			
33					

Description / Action:
UPDATE PAPERWORK TO INCLUDE IIN-D350-748 REV. BNOTE: ICA-D350-748.UNAFFECTED
748-101 - 2 in Grack 18 in Pron (B 28770-72 29756.59, 31015, 31901-06, 32153-57, 29758)
141 - 4 n Pros (5334(5)
748-101 -> 2 in STOCK, 18 in Pros (B 28770-72, 29756, 59, 31015, 31901-06, 32153-57, 29758) -141 -> 4 in STOCK, 18 in Pros (B 33465) -201 -> 4 in STOCK, 10 in Pros (B 29763, 31907-10, 32158-62)
201

ECN Verified & Complete:	Date:	
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Reason for Change: